US 20130220627A1

(19) United States
(12) Patent Application Publication
COPPEDGE et al.
(10) Pub. No.: US 2013/0220627 A1
(43) Pub. Date: Aug. 29, 2013

(54) HIGH ENERGY TUBULAR SHEAR

(71) Applicant: **BASTION TECHNOLOGIES, INC.**, (US)

(72) Inventors: **Charles Don COPPEDGE**, Houston, TX (US); **Shyang Wen TSENG**, Houston, TX (US); **George O. FABELA**, Houston, TX (US)

(73) Assignee: **BASTION TECHNOLOGIES, INC.**, Houston, TX (US)

(21) Appl. No.: **13/776,364**

(22) Filed: **Feb. 25, 2013**

Related U.S. Application Data

(60) Provisional application No. 61/602,291, filed on Feb. 23, 2012, now abandoned.

Publication Classification

(51) **Int. Cl.**
E21B 33/038 (2006.01)

(52) **U.S. Cl.**
CPC *E21B 33/038* (2013.01)
USPC **166/345**; 166/242.6

(57) **ABSTRACT**

A high energy tubular shear is connectable within a drilling system and includes a body forming a bore through which a tubular is disposed, a cross-bore intersecting the bore, opposing cutters moveably positioned in the cross-bore on opposite sides of the bore, and the each cutter in hydraulic communication with a respective hydraulic intensifier.

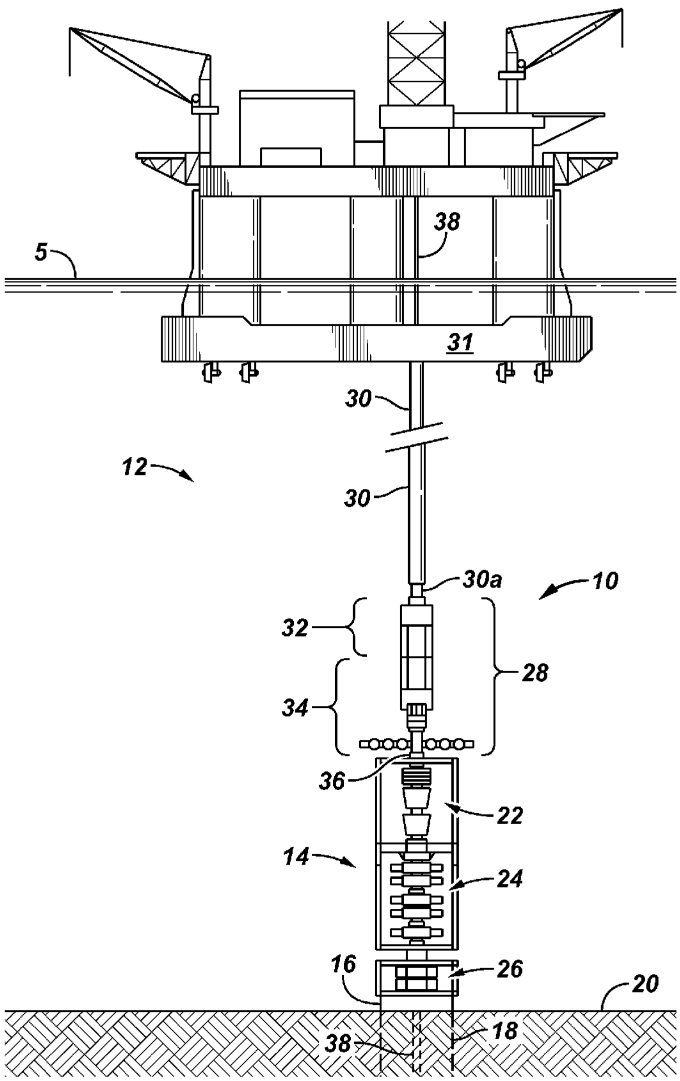


FIG. 1

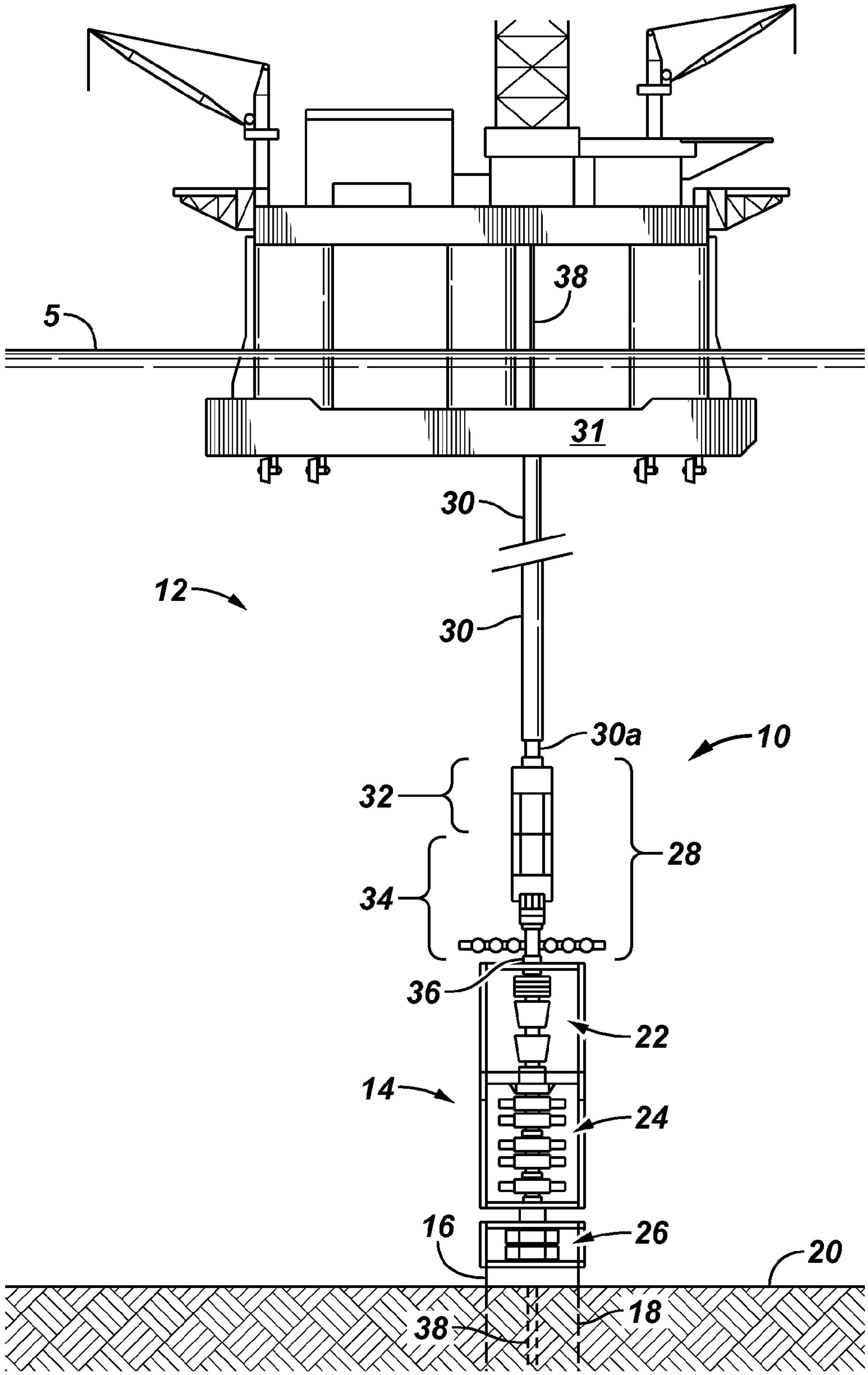
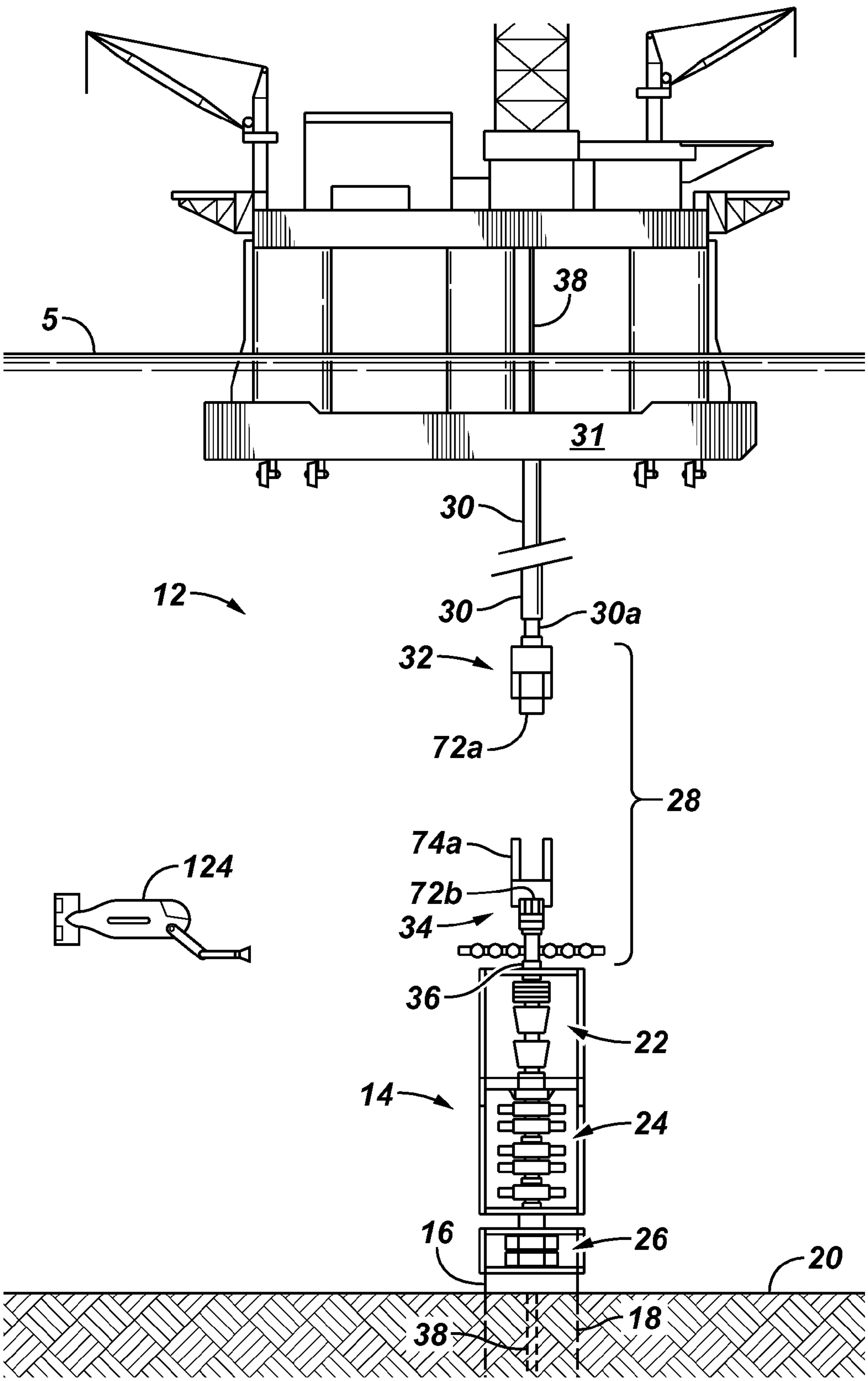
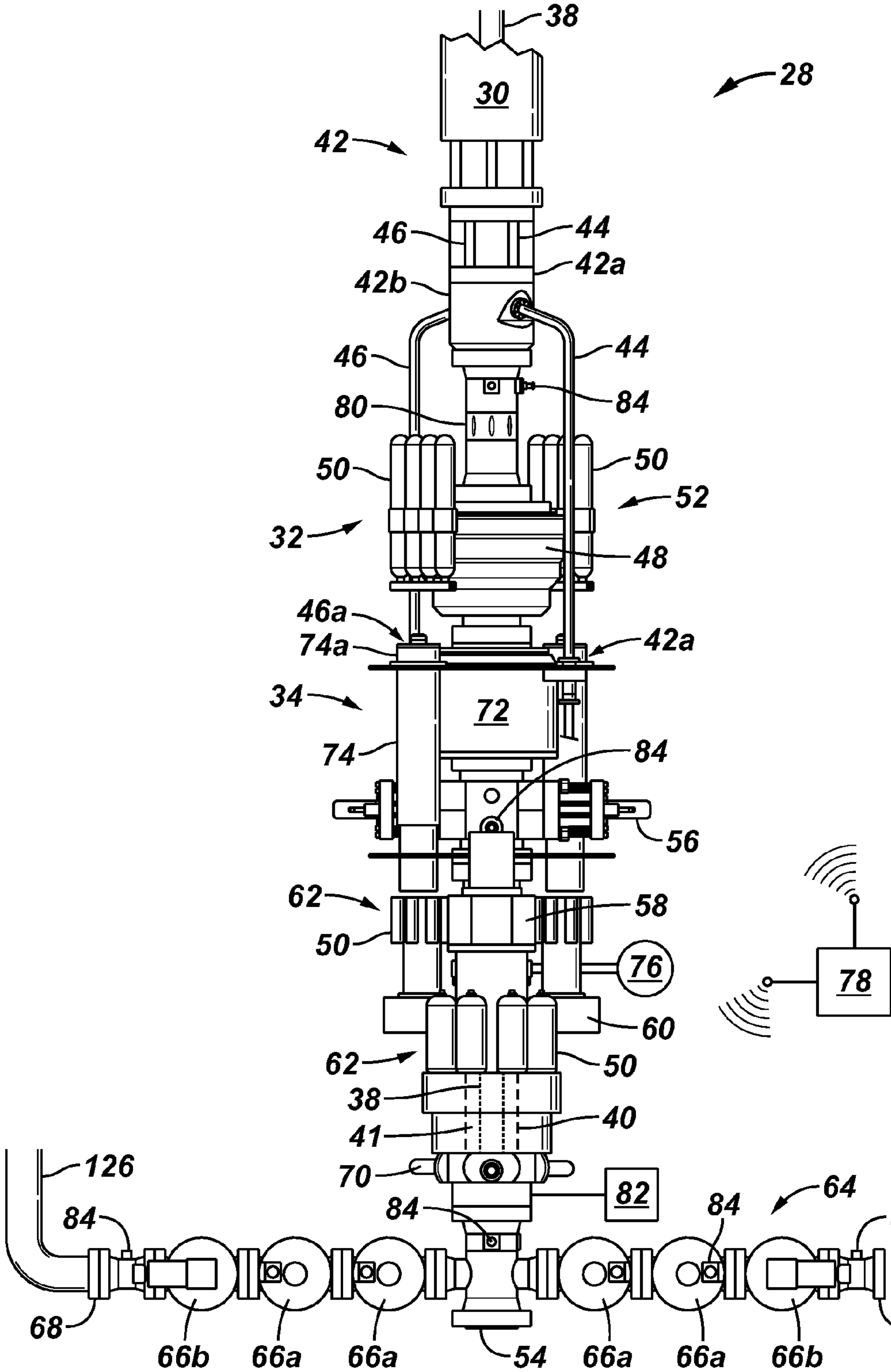


FIG. 2



38
5
31
30
30
30a
12
32
72a
28
74a
72b
34
124
36
22
14
24
16
26
20
38
18

FIG. 3



38
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42
46
44
42a
42b
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44
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46a
74a
42a
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74
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56
62
58
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76
78
60
62
50
38
40
41
70
126
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68
66b
66a
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54
66a
66a
66b
68

FIG. 4A

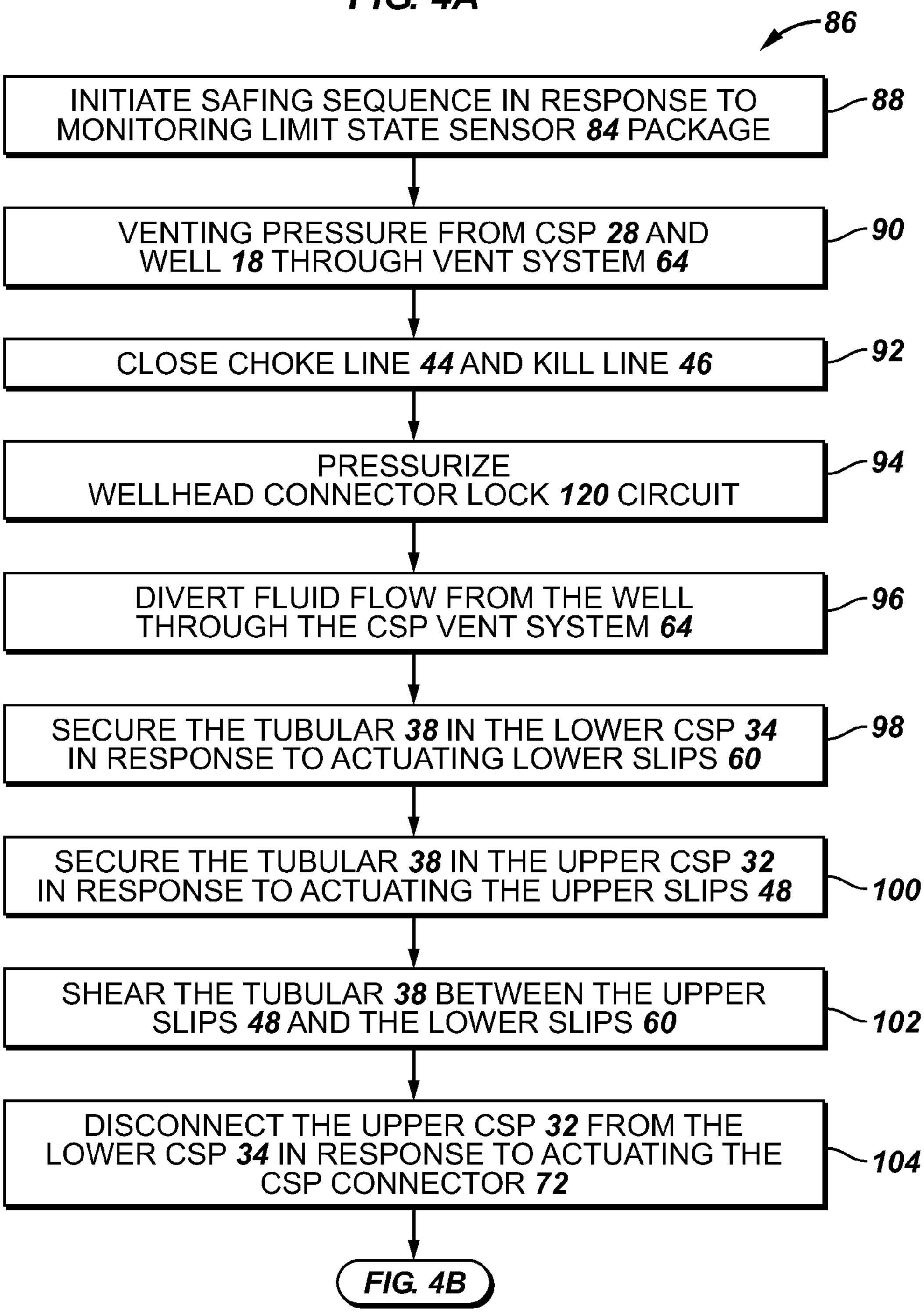

86
INITIATE SAFING SEQUENCE IN RESPONSE TO MONITORING LIMIT STATE SENSOR 84 PACKAGE
88
VENTING PRESSURE FROM CSP 28 AND WELL 18 THROUGH VENT SYSTEM 64
90
CLOSE CHOKE LINE 44 AND KILL LINE 46
92
PRESSURIZE WELLHEAD CONNECTOR LOCK 120 CIRCUIT
94
DIVERT FLUID FLOW FROM THE WELL THROUGH THE CSP VENT SYSTEM 64
96
SECURE THE TUBULAR 38 IN THE LOWER CSP 34 IN RESPONSE TO ACTUATING LOWER SLIPS 60
98
SECURE THE TUBULAR 38 IN THE UPPER CSP 32 IN RESPONSE TO ACTUATING THE UPPER SLIPS 48
100
SHEAR THE TUBULAR 38 BETWEEN THE UPPER SLIPS 48 AND THE LOWER SLIPS 60
102
DISCONNECT THE UPPER CSP 32 FROM THE LOWER CSP 34 IN RESPONSE TO ACTUATING THE CSP CONNECTOR 72
104
FIG. 4B

FIG. 4B

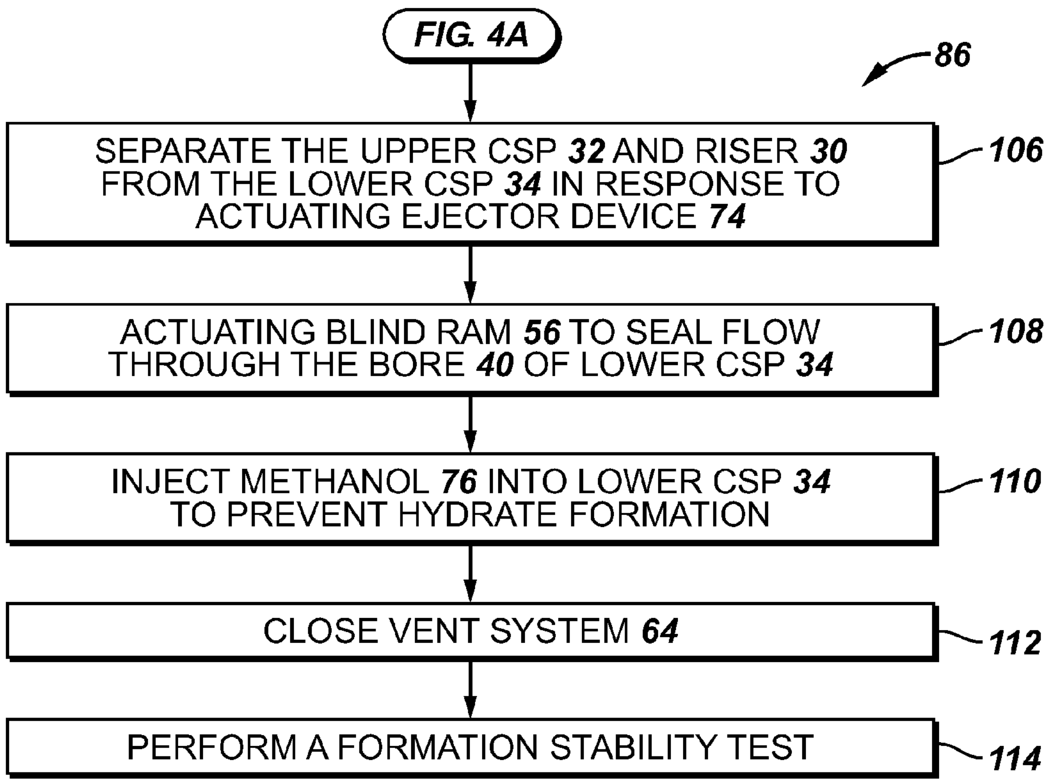
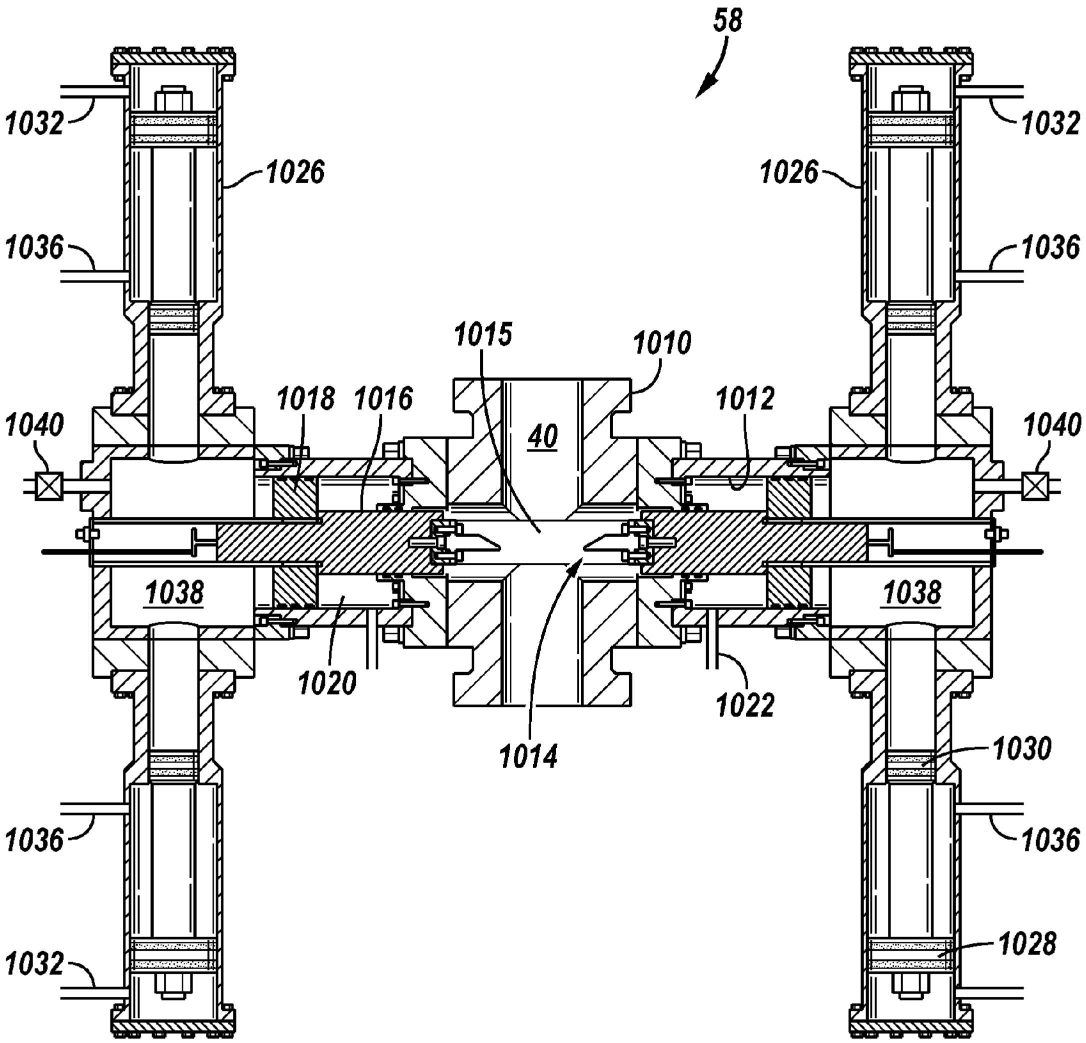


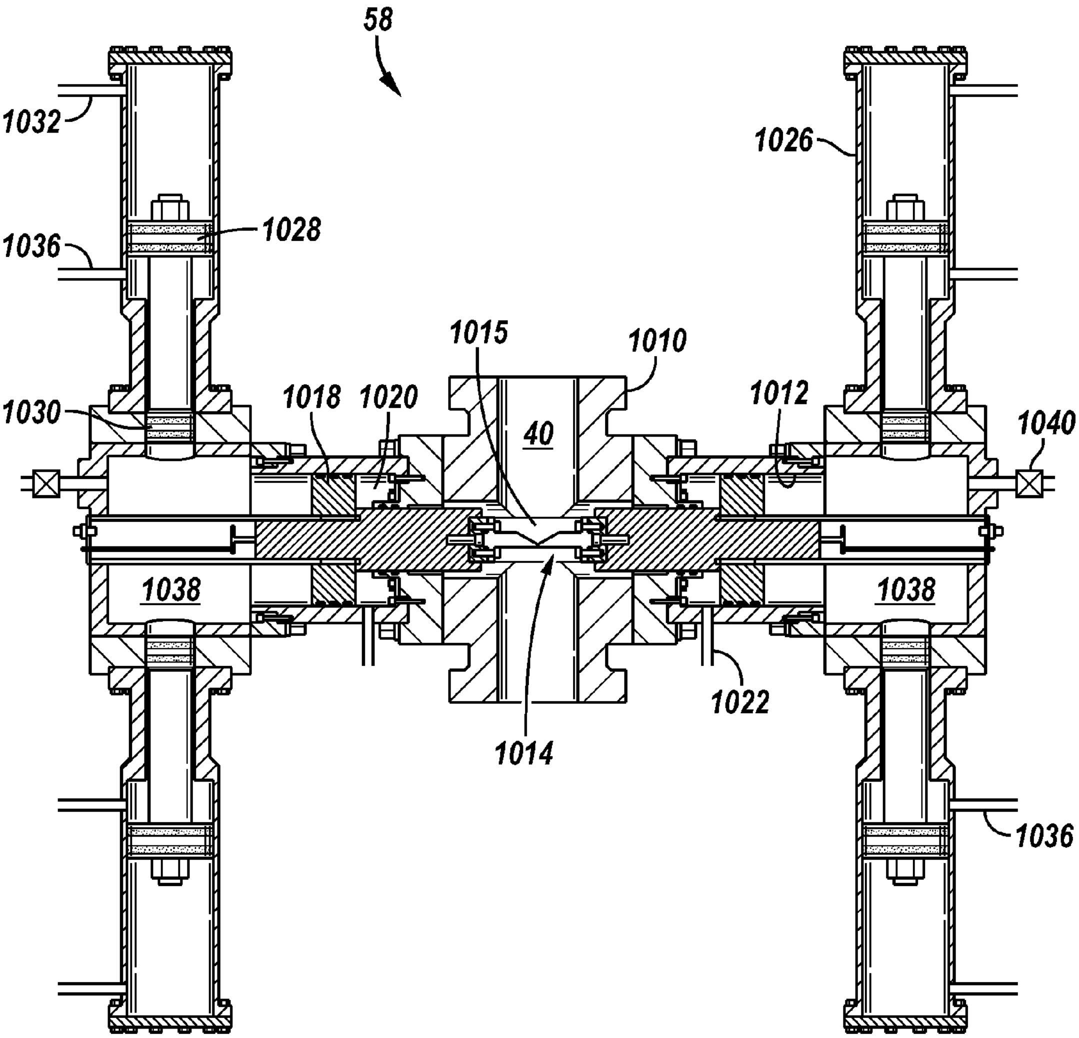
FIG. 4A
86
SEPARATE THE UPPER CSP 32 AND RISER 30 FROM THE LOWER CSP 34 IN RESPONSE TO ACTUATING EJECTOR DEVICE 74
106
ACTUATING BLIND RAM 56 TO SEAL FLOW THROUGH THE BORE 40 OF LOWER CSP 34
108
INJECT METHANOL 76 INTO LOWER CSP 34 TO PREVENT HYDRATE FORMATION
110
CLOSE VENT SYSTEM 64
112
PERFORM A FORMATION STABILITY TEST
114

FIG. 5



58
1032
1026
1036
1015
1010
1018
1016
1012
1040
40
1038
1020
1022
1014
1030
1028

FIG. 6


58
1032
1026
1036
1028
1015
1010
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1018
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1012
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1038
1038
1022
1014
1036

FIG. 8

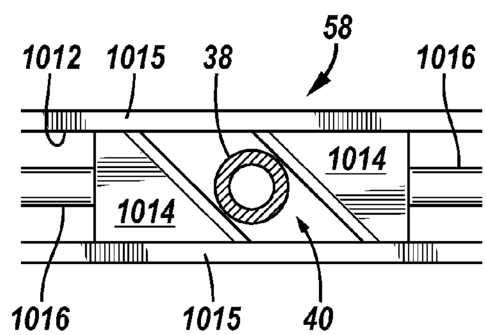
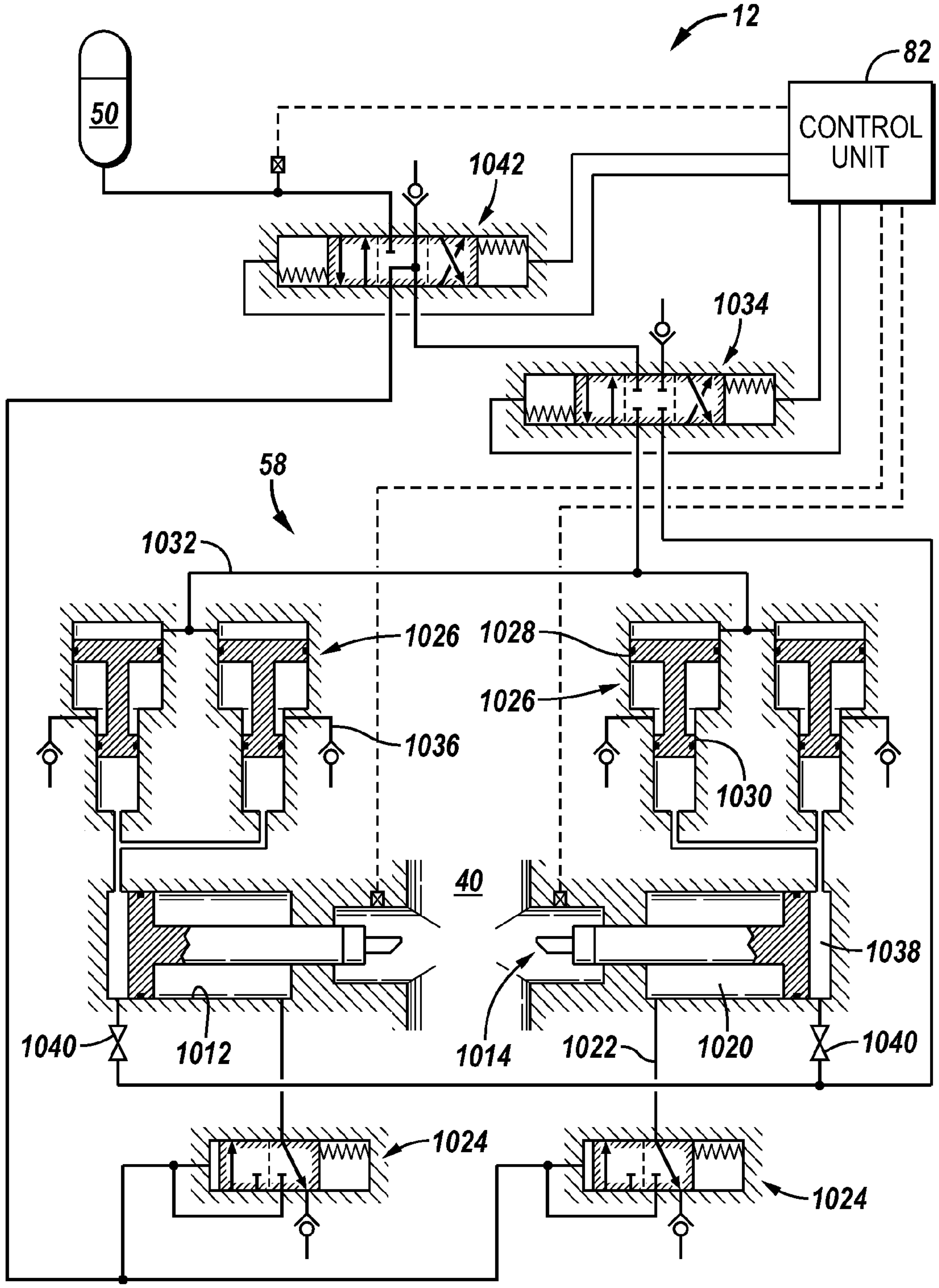

58
1012
1015
38
1016
1014
1014
1016
1015
40

FIG. 7


12
82
CONTROL UNIT
50
1042
1034
58
1032
1026
1028
1026
1036
1030
40
1038
1040
1012
1014
1022
1020
1040
1024
1024

HIGH ENERGY TUBULAR SHEAR

SUMMARY

[0001] According to one more embodiments, a high energy tubular shear is connectable within a drilling system and includes a body forming a bore through which a tubular is disposed, a cross-bore intersecting the bore, opposing cutters moveably positioned in the cross-bore on opposite sides of the bore, and the each cutter in hydraulic communication with a respective hydraulic intensifier. Each cutter may be hydraulically connected to a respective two or more hydraulic intensifier. According to at least one embodiment, each cutter is disposed on a ram having a piton and a retraction chamber is formed in the body between the piston and the cutter. According to one or more embodiments, a dual-mode chamber disposed between a high pressure end of the hydraulic intensifier and the piston of the cutter. The cutters may be positioned between laterally spaced apart opposing backing plates that are located in the cross-bore and extend across the bore.

[0002] A subsea well system according to one or more embodiments includes a safing assembly connector interconnecting a lower safing assembly to an upper safing assembly, the lower safing assembly connected to a blowout preventer stack on a subsea well and the upper safing assembly connected to a marine riser; the lower safing assembly has lower slips to engage a tubular suspended in a bore formed through the lower and the upper safing assemblies; the upper safing assembly has upper slips operable to engage the tubular; and a high energy tubular shear positioned between the upper slips and the lower slips, the high energy tubular shear operable to shear the tubular, wherein the high energy tubular shear includes a body forming the bore through which the tubular is disposed, a cross-bore intersecting the bore, opposing cutters moveably positioned in the cross-bore on opposite sides of the bore; and the each cutter in hydraulic communication with a respective hydraulic intensifier.

[0003] The foregoing has outlined some features and technical advantages in order that the detailed description of the high energy tubular shear that follows may be better understood. Additional features and advantages of the high energy tubular shear will be described hereinafter which form the subject of the claims of the invention. This summary is not intended to identify key or essential features of the claimed subject matter, nor is it intended to be used as an aid in limiting the scope of the claimed subject matter.

BRIEF DESCRIPTION OF THE DRAWINGS

[0004] The disclosure is best understood from the following detailed description when read with the accompanying figures. It is emphasized that, in accordance with standard practice in the industry, various features are not drawn to scale. In fact, the dimensions of various features may be arbitrarily increased or reduced for clarity of discussion.

[0005] FIGS. **1** and **2** illustrate a subsea safety system according to an embodiment incorporating the high energy tubular shear.

[0006] FIG. **3** illustrates a high energy tubular shear installed in subsea well safing assembly according to one or more embodiments.

[0007] FIG. **4**A-**4**B is a flow chart of a subsea well safing sequence according to one or more embodiments.

[0008] FIG. **5** illustrates a high energy tubular shear in a retracted position in accordance to one or more embodiments.

[0009] FIG. **6** illustrated the high energy tubular shear in an extended position in accordance to one or more embodiments.

[0010] FIG. **7** is a schematic diagram of a high energy tubular shear system in accordance to one or more embodiments.

[0011] FIG. **8** is a schematic illustration of a pipe disposed between opposing cutters and backing plates of a high energy tubular shear in accordance to one or more embodiments.

DETAILED DESCRIPTION

[0012] It is to be understood that the following disclosure provides many different embodiments, or examples, for implementing different features of various embodiments. Specific examples of components and arrangements are described below to simplify the disclosure. These are, of course, merely examples and are not intended to be limiting. In addition, the disclosure may repeat reference numerals and/or letters in the various examples. This repetition is for the purpose of simplicity and clarity and does not in itself dictate a relationship between the various embodiments and/or configurations discussed. Moreover, the formation of a first feature over or on a second feature in the description that follows may include embodiments in which the first and second features are formed in direct contact, and may also include embodiments in which additional features may be formed interposing the first and second features, such that the first and second features may not be in direct contact.

[0013] In this disclosure, "hydraulically coupled" or "hydraulically connected" and similar terms, may be used to describe bodies that are connected in such a way that fluid pressure may be transmitted between and among the connected items. The term "in fluid communication" is used to describe bodies that are connected in such a way that fluid can flow between and among the connected items. It is noted that hydraulically coupled may include certain arrangements where fluid may not flow between the items, but the fluid pressure may nonetheless be transmitted.

[0014] FIG. **1** is a schematic illustration of a subsea well safing system, generally denoted by the numeral **10**, being utilized in a subsea well drilling system **12**. In the depicted embodiment drilling system **12** includes a BOP stack **14** which is landed on a subsea wellhead **16** of a well **18** (i.e., wellbore) penetrating seafloor **20**. BOP stack **14** conventionally includes a lower marine riser package ("LMRP") **22** and blowout preventers ("BOP") **24**. The depicted BOP stack **14** also includes subsea test valves ("SSTV") **26**. As will be understood by those skilled in the art with benefit of this disclosure, BOP stack **14** is not limited to the devices depicted.

[0015] Subsea well safing system **10** comprises safing package, or assembly, referred to herein as a catastrophic safing package ("CSP") **28** that is landed on BOP system **14** and operationally connects a riser **30** extending from platform **31** (e.g., vessel, rig, ship, etc.) to BOP stack **14** and thus well **18**. CSP **28** comprises an upper CSP **32** and a lower CSP **34** that are adapted to separate from one another in response to initiation of a safing sequence thereby disconnecting riser **30** from the BOP stack **14** and well **18**, for example as illustrated in FIG. **2**. The safing sequence is initiated in response to parameters indicating the occurrence of a failure in well **18** with the potential of leading to a blowout of the well. According to one or more embodiments, subsea well safing system

10 may automatically initiate the safing sequence in response to the correspondence of monitored parameters to selected safing triggers.

[0016] LMRP **22** and BOP stack **14** are coupled together by a wellbore connector that is engaged with a corresponding mandrel on the upper end of BOP stack **14**. LMRP **22** typically provides the interface (i.e., connection) of the BOPs **24** and the bottom end **30***a* of marine riser **30** via a riser connector **36** (i.e., riser adapter). Riser connector **36** commonly comprises a riser adapter for connecting the lowest end **30***a* of riser **30** (e.g., bolts, welding, hydraulic connector) and a flex joint that provides for a range of angular movement of riser **30** (e.g., 10 degrees) relative to BOP stack **14**, for example to compensate for vessel **31** offset and current effects on along the length of riser **30**. Riser connector **36** may further comprise one or more ports for connecting fluid (i.e., hydraulic) and electrical conductors, i.e., communication umbilical, which may extend along riser **30** from the drilling platform located at surface **5** to subsea drilling system **12**. For example, it is common for a hydraulic choke line **44** and a hydraulic kill line **46** to extend from the surface for connection to BOP stack **14**.

[0017] Riser **30** is a tubular string that extends from the drilling platform **31** down to well **18**. The riser is in effect an extension of the wellbore extending through the water column to drilling vessel **31**. The riser diameter is large enough to allow for drillpipe, casing strings, logging tools and the like to pass through. For example, in FIGS. **1** and **2**, a tubular **38** (e.g., drillpipe) is illustrated deployed from drilling platform **31** into riser **30**. Drilling mud and drill cuttings can be returned to surface **5** through riser **30**. Communication umbilical (e.g., hydraulic, electric, optic, etc.) can be deployed exterior to or through riser **30** to CSP **28** and BOP stack **14**. A remote operated vehicle ("ROV") **124** is depicted in FIG. **2** and may be utilized for various tasks.

[0018] Refer now to FIG. **3** which illustrates a subsea well safing package **28** according to one or more embodiments in isolation. CSP **28** depicted in FIG. **3** is further described with reference to FIGS. **1** and **2**. In the depicted embodiment, CSP **28** comprises upper CSP **32** and lower CSP **34**. Upper CSP **32** comprises a riser connector **42** which may include a riser flange connection **42***a*, and a riser adapter **42***b* which may provide for connection of communication umbilicals and extension of the communication umbilicals to various CSP **28** devices and/or BOP stack **14** devices. For example, a choke line **44** and a kill line **46** are depicted extending from the surface with riser **30** and extending through riser adapter **42***b* for connection to the choke and kill lines of BOP stack **14**.

[0019] CSP **28** comprises an internal longitudinal bore **40**, depicted in FIG. **3** by the dashed line through lower CSP **34**, for passing tubular **38**. Annulus **41** is formed between the outside diameter of tubular **38** and the diameter of bore **40**.

[0020] Upper CSP **32** further comprises a slips **48** (i.e., safety slips) adapted to close on tubular **38**. Slips **48** are actuated in the depicted embodiment by hydraulic pressure from an accumulator **50**. In the depicted embodiment, CSP **28** comprises a plurality of hydraulic accumulators **50** which may be interconnected in pods, such as upper accumulator pod **52**.

[0021] Lower CSP **34** comprises a connector **54** to connect to BOP stack **14**, for example, via riser connector **36**, rams **56** (e.g., blind rams), high energy tubular shear **58**, lower slips **60** (e.g., bi-directional slips), and a vent system **64** (e.g., valve manifold). Vent system **64** comprises one or more valves **66**. In this embodiment, vent system **64** comprise vent valves (e.g., ball valves) **66***a*, choke valves **66***b*, and one or more connection mandrels **68**. Valves **66***b* can be utilized to control fluid flow through connection mandrels **68**. For example, a recovery riser **126** is depicted connected to one of mandrels **68** for flowing effluent from the well and/or circulating a kill fluid (e.g., drilling mud) into the well as further described below.

[0022] In the depicted embodiment, lower CPS **34** further comprises a deflector device **70** (e.g., impingement device, shutter ram) disposed above vent system **64** and below lower slips **60**, high energy shear **58**, and blind rams **56**. Lower CSP **34** includes a plurality of hydraulic accumulators **50** that are arranged and connected in one or more lower hydraulic pods **62** for operations of various devices of CSP **28**. As will be further described below, CSP **28**, in particular lower CSP **34**, may include methanol, or other chemical, source **76** operationally connected for injecting into lower CSP **34**, for example to prevent hydrate formation.

[0023] Upper CSP **32** and lower CSP **34** are detachably connected to one another by a connector **72**. An ejector device **74** (e.g., ejector bollards) are operationally connected between upper CSP **32** and lower CSP **34** to separate upper CSP **32** and riser **30** from lower CSP **34** and BOP stack **14** after connector **72** has been actuated to the unlocked position. CSP **28** also includes a plurality of sensors **84** which can sense various parameters, such as and without limitation, temperature, pressure, strain (tensile, compression, torque), vibration, and fluid flow rate. Sensors **84** further includes, without limitation, erosion sensors, position sensors, and accelerometers and the like. Sensors **84** can be in communication with one or more control and monitoring systems, for example as further described below, forming a limit state sensor package.

[0024] CSP **28** has a control system **78** which may be located subsea, for example at CSP **28** or at a remote location such as at the surface. Control system **78** may comprise one or more controllers which are located at different locations. For example, in at least one embodiment, control system **78** comprise an upper controller **80** (e.g., upper command and control data bus) and a lower controller **82** (e.g., lower command and controller bus). Control system **78** may be connected via conductors (e.g., wire, cable, optic fibers, hydraulic lines) and/or wirelessly (e.g., acoustic transmission) to various subsea devices and to surface (i.e., drilling platform **31**) control systems. Each of upper and lower controllers **80**, **82** may comprise a collection of real-time computer circuitry, field programmable gate arrays (FPGA), I/O modules, power circuitry, power storage circuitry, software, and communications circuitry. One or both of upper and lower controller **80**, **82** may comprise control valves.

[0025] According to at least one embodiment, one of the controllers, for example lower controller **82**, serves as the primary controller and provides command and control sequencing to various subsystems of safing package **28** and/or communicates commands from a regulatory authority for example located at the surface. Upper controller **80** is described herein as operationally connected with a plurality of sensors **84** positioned throughout CSP **28** and may include sensors connected to other portions of the drilling system, including along riser **30**, at wellhead **16**, and in well **18**. Upper controller **80**, using data communicated from sensors **84**, continuously monitors limit state conditions of drilling system **12**. If a defined limit state is exceeded an activation signal (e.g., alarm) can be transmitted to the surface and/or lower controller **82**. A safing sequence may be initiated automatically by control system **78** and/or manually in response to the activation signal.

[0026] With reference to FIGS. **4**A and **4**B, a safing sequence **86** according to one or more embodiments of subsea well safing system **10** is disclosed. In sequence step **88**, the safing sequence is initiated in response to monitoring the limit state sensor **84** package by upper controller **80**. In sequence step **90**, pressure is vented from CSP **28** by opening a valve **66***a* in vent system **64**. In sequence step **92**, the choke and kill lines are closed. In sequence step **94**, the wellhead **16** connector lock is pressurized to prevent accidental ejection of BOP stack **14** from wellhead **16**. In sequence step **96**, fluid flowing up from the well is diverted, e.g., partially diverted, to the open vents to prevent erosion of CSP elements such as the slips **48**, **60**. For example, fluid flow may be diverted by operating a deflection device **70** to a closed position. In sequence step **98**, tubular **38** is secured in lower CSP **34** by closing lower slips **60**. In sequence step **100**, tubular **38** is secured in upper CSP **32** by closing upper slips **48**. In sequence step **102**, tubular **38** is sheared in lower CSP **34** by activating high energy shear **58**. In sequence step **104**, upper CSP **32** and lower CSP **34** are disconnected from one another by operating CSP connector **72** to a disconnected position, see, e.g., FIG. **3**. In sequence step **106**, riser **30** and upper CSP **32** are separated (e.g., ejected) from lower CSP **34** and BOP stack **14** by activating ejector device **74** (i.e., ejector bollards), see, e.g., FIG. **3**. In sequence step **108**, blind rams **56** are closed to shut-off fluid flow from BOP stack **14** through bore **40** and escaping to the environment. In sequence step **110**, treating hydrate formation in lower CSP **34** by injecting methanol. In sequence step **112**, closing the vents **66***a* opened in vent system **64** in sequence step **90**. In sequence step **114**, a formation stability test is performed.

[0027] Sequence step **102** according to one or more embodiments of subsea well safing system **10** is now described. After tubular **38** is engaged and secured respectively in upper CSP **32** (i.e., by slips **48**) and lower CSP **34** (i.e., slips **60**), lower controller **82** actuates high energy shear **58** thereby shearing tubular **38** between upper slips **48** and lower slips **60**. According to one or more embodiments, high energy shear **58** can apply a force of 12 million pounds-force or more.

[0028] FIGS. **5** and **6** illustrate a high energy shear **58** in accordance to one or more embodiments in isolation. FIG. **7** is a schematic diagram of a hydraulic circuit of a high energy shear **58** utilized in a well system **12**. FIG. **8** illustrates a tubular **38** in the process of being severed by high energy shear **58**. High energy shear **58** and an example of operation are now described with reference to FIGS. **1-8**.

[0029] High energy shear **58** includes a body **1010** forming a bore **40** through which a tubular **38** FIGS. **1-3**) is disposed for example during wellbore drilling, completion, and testing. A cross-bore **1012** intersecting bore **40** is formed through body **1010**. Cutters **1014** (e.g., blades) are moveably positioned in the opposing branches of cross-bore **1012** such that cutters **1014** are opposing one another on opposite sides of bore **40**. For example, a left cutter **1014** is disposed in the left branch or side of cross-bore **1012** and right cutter **1014** is disposed in the right branch or side of cross-bore **1012**.

[0030] Cutters **38** can be positioned between opposing backing plates **1015** (see, e.g., FIG. **8**) to take the cutting force (e.g., 12 million pounds) generated when cutting a tubular **38** with high energy shear **58**. For example, with reference in particular to FIG. **8**, opposing backing plates **1015** are spaced laterally apart and are positioned in cross-bore **1012** and extend across bore **40**. According to some embodiments, cutters **38** extend laterally the width between opposing backing plates **1015**.

[0031] Each cutter **1014** is mounted on a ram **1016** (i.e., rod) carrying a piston **1018**. Piston **1018** is spaced a distance away from cutter **1014** such that a retraction chamber **1020** is formed in cross-bore **1012**. Each retraction chamber **1020** is in selective hydraulic communication through a respective fill port **1022** with a hydraulic system represented by hydraulic accumulator **50**. With reference to FIG. **7**, hydraulic communication is provided through a retraction valve **1024** and power valve **1042** to retract cutters **1014** from the extended or shearing position depicted in FIG. **6** and to the retracted position of FIG. **5**.

[0032] Each side of cross-bore **1012** is in hydraulic communication with a respective hydraulic intensifier **1026**. In the depicted embodiment, two hydraulic intensifiers **1026** are in hydraulic communication with each side of cross-bore **1012**. As will be understood by those skilled in the art with benefit of this disclosure, only one or both intensifiers **1026** of a respective pair of intensifiers may be actuated to motivate the respective cutter **1014**. Hydraulic intensifier **1026** has a low pressure piston **1028** and a high pressure piston **1030**. Low pressure piston **1028** is in fluid communication with hydraulic source **50** via shear line **1032** and shear control valve **1034**. A relief line **1036** is in hydraulic communication with intensifier **1026** between pistons **1028**, **1030** to relieve back pressure.

[0033] A chamber **1038**, also referred to as a dual mode chamber **1038**, is located on the opposite side of cutter piston **1018** from retraction chamber **1020** and between cutter piston **1018** and high pressure piston **1030** of the respective intensifier **1026**. Dual mode chamber **1038** is in hydraulic communication with system hydraulic pressure (e.g., hydraulic accumulator **50**) through a valve **1040**. Valve **1040** is closed, isolating dual mode chamber **1038** from the system hydraulic pressure during shear operations. Valve **1040** is open during fill operations and when cutters **1014** are being retracted and hydraulic fluid and pressure is being applied to retraction chamber **1020**. According to embodiments, valve **1040** may have a remote operated vehicle interface to operate valve **1040** manually from ROV **124** (FIG. **2**).

[0034] In operation, system hydraulic pressure and fluid volume may be applied and supplied for example from hydraulic accumulator **50** through valve **1040** into dual mode chamber **1038** to fill the chamber **1038** and extend cutters **1014** from the retracted position (FIG. **5**) into contact (FIG. **8**) with tubular **38**. Valve **1040** can then be closed and dual mode chamber is changed to cutting pressure. Application of hydraulic pressure via intensifiers **1026** urges opposing cutters **1014** to the fully extended position as shown for example in FIG. **6**. In the instance that tubular **38** is thick pipe or a tool joint is positioned between the cutters, cutters **1014** act to first nick and weaken tubular **38**. The continued movement cutters **1014** toward one another crushes and severs tubular **38**. Upon cutting of tubular **38**, cutters **1014** come into contact with one another as illustrated for example in FIG. **6**.

[0035] The foregoing outlines features of several embodiments so that those skilled in the art may better understand the aspects of the disclosure. Those skilled in the art should appreciate that they may readily use the disclosure as a basis for designing or modifying other processes and structures for carrying out the same purposes and/or achieving the same advantages of the embodiments introduced herein. Those skilled in the art should also realize that such equivalent constructions do not depart from the spirit and scope of the disclosure, and that they may make various changes, substitutions and alterations herein without departing from the spirit and scope of the disclosure. The scope of the invention should be determined only by the language of the claims that follow. The term “comprising” within the claims is intended to mean “including at least” such that the recited listing of elements in a claim are an open group. The terms “a,” “an” and other singular terms are intended to include the plural forms thereof unless specifically excluded.

What is claimed is:

1. A subsea well system, comprising:

a safing assembly connector interconnecting a lower safing assembly to an upper safing assembly, the lower safing assembly connected to a blowout preventer stack on a subsea well and the upper safing assembly connected to a marine riser;

the lower safing assembly comprising lower slips to engage a tubular suspended in a bore formed through the lower and the upper safing assemblies;

the upper safing assembly comprising upper slips operable to engage the tubular; and

a high energy tubular shear positioned between the upper slips and the lower slips, the high energy tubular shear comprising:

a body forming the bore through which the tubular is disposed;

a cross-bore intersecting the bore;

opposing cutters moveably positioned in the cross-bore on opposite sides of the bore; and

the each cutter in hydraulic communication with a respective hydraulic intensifier.

2. The system of claim **1**, wherein the each cutter is in hydraulic communication with a respective two hydraulic intensifiers.

3. The system of claim **1**, comprising:

the each cutter disposed on a ram having a piston; and

a retraction chamber is formed in the body between the piston and the cutter.

4. The system of claim **1**, further comprising:

the each cutter disposed on a ram having a piston;

a retraction chamber formed in the body between the piston and the cutter; and

a chamber disposed between a high pressure end of the intensifier and the piston of the respective cutter.

5. The system of claim **4**, wherein the each cutter is in hydraulic communication with a respective two hydraulic intensifiers.

6. The system of claim **1**, further comprising laterally spaced apart opposing backing plates located in the cross-bore and extending across the bore, wherein the opposing cutter are positioned between the opposing backing plates.

7. The system of claim **6**, further comprising:

the each cutter disposed on a ram having a piston;

a retraction chamber formed in the body between the piston and the cutter; and

a chamber disposed between a high pressure end of the intensifier and the piston of the respective cutter.

8. The system of claim **6**, wherein the each cutter is in hydraulic communication with a respective two hydraulic intensifiers.

9. The system of claim **8**, further comprising:

the each cutter disposed on a ram having a piston;

a retraction chamber formed in the body between the piston and the cutter; and

a chamber disposed between a high pressure end of the intensifier and the piston of the respective cutter.

10. A tubular shear connectable within drilling system, comprising:

a body forming a bore through which a tubular is disposed;

a cross-bore intersecting the bore;

opposing cutters moveably positioned in the cross-bore on opposite sides of the bore; and

the each cutter in hydraulic communication with a respective hydraulic intensifier.

11. The device of claim **10**, wherein the each cutter is in hydraulic communication with a respective two hydraulic intensifiers.

12. The device of claim **10**, comprising:

the each cutter disposed on a ram having a piston; and

a retraction chamber is formed in the body between the piston and the cutter.

13. The device of claim **10**, further comprising:

the each cutter disposed on a ram having a piston;

a retraction chamber formed in the body between the piston and the cutter; and

a chamber disposed between a high pressure end of the intensifier and the piston of the respective cutter.

14. The device of claim **13**, wherein the each cutter is in hydraulic communication with a respective two hydraulic intensifiers.

15. The device of claim **13**, further comprising laterally spaced apart opposing backing plates located in the cross-bore and extending across the bore, wherein the opposing cutter are positioned between the opposing backing plates.

16. The device of claim **15**, further comprising:

the each cutter disposed on a ram having a piston;

a retraction chamber formed in the body between the piston and the cutter; and

a chamber disposed between a high pressure end of the intensifier and the piston of the respective cutter.

17. A subsea well safing sequence, comprising:

utilizing a safing assembly installed between a blowout preventer stack of a subsea well and a marine riser, the safing assembly comprising a lower safing assembly connected to the blowout preventer stack and an upper safing assembly connected to the marine riser forming a bore between the riser and the blowout preventer stack;

securing a tubular suspended in the bore at a position in the lower safing assembly;

securing the tubular at a position in the upper safing assembly;

utilizing a high energy shear having a tubular extending through a bore into a wellbore, the high energy shear comprising:

a body forming the bore through which the tubular is disposed;

a cross-bore intersecting the bore;

opposing cutters moveably positioned in the cross-bore on opposite sides of the bore; and

the each cutter in hydraulic communication with a respective hydraulic intensifier;

applying a hydraulic pressure to the respective hydraulic intensifiers;

moving the cutters toward each other in response to the application of hydraulic pressure to the respective hydraulic intensifiers; and

shearing the tubular in response to moving the cutters toward each other.

18. The method of claim **17**, wherein the high energy shear further comprises:

the each cutter disposed on a ram having a piston;

a retraction chamber formed in the body between the piston and the cutter; and

a dual-mode chamber disposed between a high pressure end of the hydraulic intensifier and the piston of the respective cutter.

19. The method of claim **17**, wherein the high energy shear further comprises laterally spaced apart opposing backing plates located in the cross-bore and extending across the bore, wherein the opposing cutter are positioned between the opposing backing plates.

20. The method of claim **17**, further comprising moving the cutters from a retracted position into contact with the tubular before applying the hydraulic pressure to the respective hydraulic intensifiers.

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